

SERVICE BULLETIN

LEACH INTERNATIONAL  
(F0219)

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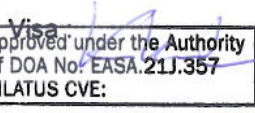
SERVICE BULLETIN  
STANDARD

DOCUMENT No. 1100141 Rev. 00

- RH POWER JUNCTION BOX -

REPLACEMENT OF IDENTIFICATION LABEL FE1549R-02

Approbation

Leach Int. Design Dpt	Leach Int. Quality Dpt	Customer Quality Dpt	Local Authority
Date : 24.10.2011 Name : B. RICARD Visa : 	Date : 24/10/11 Name : Y. BODWIER Visa : 	Date : 25.10.2011 Name : S. Mehringel Visa : 	Date : 25.10.11 Name : K. KULIKOWSKI Visa :  <div style="border: 1px solid black; padding: 2px; width: fit-content;">Approved under the Authority of DOA No: EASA.21J.357 PILATUS CVE:</div>

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**REPLACEMENT OF IDENTIFICATION FE1549R-02**

**1. PLANNING INFORMATION**

**A. EFFECTIVITY**

Equipment involved: FE1549R-02

Concerned Serial Number: 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426

**B. CONCURRENT REQUIREMENTS**

Not Applicable

**C. REASON**

Change of identification label on RH Junction Boxes for all affected Parts due to wrong identification label.

**D. DESCRIPTION**

This service bulletin provides the instructions, material information, and testing necessary to complete the modification. The modification consists of:

- removing the identification label and install the correct identification label

**E. COMPLIANCE**

Not Applicable

**F. APPROVAL**

The technical content of this document is approved under the authority of DOA n°EASA.21J.357.

SERVICE BULLETIN

G. MANPOWER

The time estimates given in the Service Bulletin are based on the direct labour to do the work. The estimates do not include the time to prepare, plan or inspect the work. The estimated time necessary to embody this Service Bulletin is approximately; 0.5 man-hours.

H. WEIGHT AND BALANCE

Unchanged

I. ELECTRICAL LOAD DATA

Not Applicable

J. SOFTWARE ACCOMPLISHMENT SUMMARY

Not Applicable

K. REFERENCES

(1) PILATUS AIRCRAFT LTD, Non-Conformance Declaration: 730015546

L. OTHER PUBLICATIONS AFFECTED

Not Applicable

M. INTERCHANGEABILITY AND INTERMIXABILITY

Not Applicable

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**MATERIAL INFORMATION**

N. MATERIAL - PRICE AND AVAILABILITY

- (1) Material  
Modification Kit:

LIE PART NUMBER	QTY	DESCRIPTION
52 0397 00	1	LABEL IDENTIFICATION, FE1549R-02

- (2) Price  
(3) Availability

O. INDUSTRY SUPPORT INFORMATION

Not Applicable

P. MATERIAL NECESSARY FOR EACH COMPONENT

Not Applicable

Q. MATERIAL NECESSARY FOR EACH SPARE

Not Applicable

R. RE-IDENTIFIED PARTS

Not Applicable

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S. TOOLING - PRICE AND AVAILABILITY

Not Applicable

2. ACCOMPLISHMENT INSTRUCTIONS

A. GENERAL

This section describes detailed steps specific to the modification.

NOTE: standard maintenance practices such as cleaning/inspection/check upon disassembly are not detailed in this SB, but shall not be omitted

B. DISASSEMBLY

Not Applicable

C. REWORK

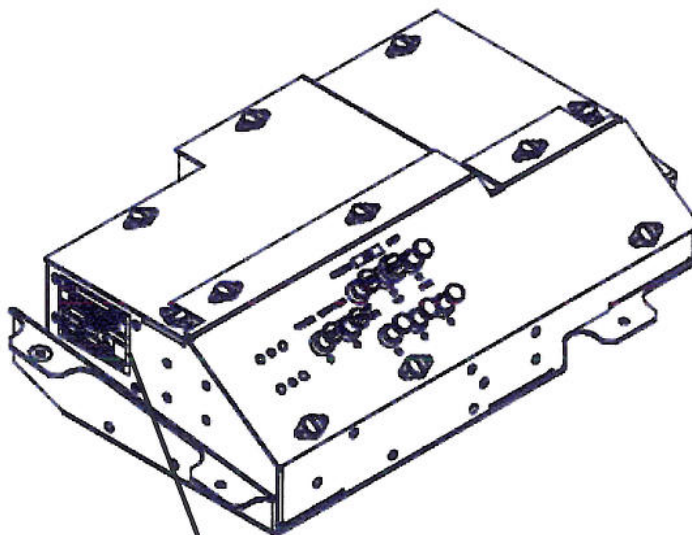
Not Applicable

D. RE-ASSEMBLY

Not Applicable

E. RE-IDENTIFICATION

- (1) Remove the identification label
- (2) Clean the area
- (3) Put the correct identification label with PILATUS part N°:974-03-38-143
- (4) Keep the initial Serial Number (S/N) and Date Code (D/C)



<b>LEACH</b>		<b>(F0219)</b>	
<b>RH POWER JUNCTION BOX</b>			
REF	<b>FE1549R-02</b>		
OP/NO			
N°	<b>100</b>	Cle	
OS/NI			
DATE	<b>09/07</b>	(INSP)	
<b>PILATUS part N°:974-03-38-143</b>			

F. TEST

Check that the identification label is correctly installed