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54 Rev. 1	23-Jan-03	Introduction of Oxygen Shut-off Valve System	35-001
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56	04-Feb-98	Installation of Two Circuit Breakers at Frame 19	24-007
58 Rev. 2	23-Jun-08	Installation of Improved Wing Tips	57-003
59	12-Feb-98	Installation of a Cable Tie Attachment at Frame 40	24-006
60	12-Feb-98	Replacement of the Passenger Door Bearing Support on the Fuselage	53-002
61	20-Mar-98	Replace the Inboard Flap Fairing Support Brackets	57-002

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62	18-Mar-98	Replace Brake Pedal Levers and Adjust the Mechanism	32-004
63	07-Apr-98	HIC Modifications to the Corporate Commuter Cabin Layout	25-006
64	27-Mar-98	Fuel - Storage - Modification of the Fuel Filler Caps	28-004
65	04-May-98	Fuel - Storage - Modification of the Vent Valve System	28-005
66	04-May-98	Fuel - Distribution - Modification of the Delivery Ejector Pumps	28-006
67	24-Jun-99	Adjustment of Output Torque of Stick Pusher Actuator and Capstan Clutch	22-003
68	06-Jul-98	NO LONGER AVAILABLE	25-008
69	17-Jun-98	Equipment/Furnishings - Flight Compartment - Crew Seat Lap Belt	25-009
70 Rev. 2	30-Aug-02	Electrical Power - External Power - Installation of an External Power Control Unit	24-008
71	18-Sep-98	Ice and Rain Protection - Propeller De-Icing - Installation of New Timer Unit and Brush Pack	30-004
72	03-Sep-98	Navigation - Attitude and Direction - Standby Magnetic Compass Swing	34-006
73	23-Sep-98	Electrical Power - DC Generation - Installation of a Cut-off Relay	24-009
74	08-Mar-99	Flight Controls - Flaps - Replacement of all Flap Drive Shafts	27-003
75	15-Sep-98	Flight Controls - Flaps - Remove the Alternate Flap System	27-004
76 Rev. 2	01-Jul-05	Electrical Power - DC Generation - Replacement of Generator 2	24-010
77	13-Oct-98	Oil - Oil Cooler - Modification of the Oil Cooler Shroud	79-002
78 Rev. 1	03-Jan-06	Starting - Automatic Start Unit - Installation	80-001
79	18-Nov-98	Flight Controls - Flaps - Check of all Flap Actuators	27-005
80	18-Dec-98	Landing Gear - Main Landing Gear - Axle Replacement	32-006
81 Rev. 3	16-Feb-09	Lights - Exterior - Recognition Lights	33-001
82 Rev. 1	30-Jun-08	Lights - Exterior - Red Anti-Collision Beacons	33-002
83	29-Jan-99	Doors - Emergency Exit - Installation of an Improved Emergency Exit Seal	52-003
84 Rev. 1	29-May-08	Equipment and Furnishings - Passenger Compartment - New Baggage Net Installation	25-010
85 Rev. 1	02-Dec-08	Flight Controls - Flaps - Control of Limited Service Life Flap Screw Actuators (Revision 1 not issued - editorial only)	27-007
86 Rev. 1	18-Jun-01	Oil - Oil Cooler - Replacement of the Thermal Actuator on the Oil Cooler	79-003
87	19-Feb-99	Electrical Power - General - Modification of the GEN2 Excitation	24-012
88 Rev. 2	06-Feb-12	Equipment and Furnishings - Passenger Cabin - Installation of New Insulation and Part Numbers Update	25-012
89 Rev. 3	23-Jan-14	Equipment and Furnishings - Cabin Underfloor - Insulation and Drainage	25-013

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90	10-May-99	Lights - Flight Compartment - Replacement of the Dimmer Unit	33-004
91 Rev. 1A	10-Aug-01	Flight Controls - Flaps - Installation of a new Flap Reset System	27-006
92 Rev. 1	22-Oct-07	Equipment and Furnishings - Passenger Compartment - Installation of a 3-Bench Seat to the Executive Model	25-014
93	27-Apr-99	Equipment and Furnishings - Flight Compartment - Modification of the Crew Seats	25-015
94	11-Jun-99	Flap - Trailing Edge - Modification of the Flap Inboard Attachment Fittings	57-004
95	24-Jun-99	Ice and Rain Protection - Windshield - Modification of the Wires to the Windshield	30-005
96	27-Aug-99	Landing Gear - Main Landing Gear - Installation of Static Dischargers onto the Main Landing Gears	32-007
97 Rev. 1	30-Jun-08	Lights - Exterior - Installation of Logo Lights	33-003
98	23-Aug-99	Electrical Power - Battery - Check and/or Replacement of Battery Connector	24-013
99	09-Aug-99	Fuel - Distribution - Replacement of the Fuel Filter Bowl O-Ring Seals	28-007
100	23-Sep-99	Flight Controls - Flaps - Modification of Flap Limit Micro-Switches	27-009
101	14-Sep-99	Landing Gear - Nose Landing Gear - Modification to the Seals and Barrel Nut	32-008
102	27-Oct-99	Electrical Power - General - Replace the Suppression Filter (A250)	24-014
103 Rev. 1	27-Sep-00	Equipment and Furnishings - Passenger Compartment - Installation of Interior Code Placard and Identification of Baggage/Cargo Nets	25-016
104	25-Nov-99	Engine - Indication - Modification to EIS Wiring	77-003
105	08-Dec-99	Power Plant - Air Intake - Modification of the Air Intake De-icing Lip	71-003
106	08-Dec-99	Air Conditioning - Environmental Control System - Installation of Environmental Control System Vibration Isolators	21-005
107 Rev. 2	27-May-08	French Registration of the PC-12	04-005
108	22-Dec-99	Powerplant - Torque Oil Pressure Tubes and Py Pressure Pipe - Inspection (and Adjustment and Replacement if Necessary)	71-004
109	28-Mar-00	Navigation - Flight Environment Data - Pitot Head Electrical Heating Cables - Replacement	34-007
110 Rev. 2	13-Sep-00	Flap - General - Replacement of the FCWU and Modifications to the System	27-008
111	31-Mar-00	Flight Controls - Aileron System - Modification of the Aileron Control Installation	27-010
112	22-May-00	Ice and Rain Protection - Windshield - Modification to the Windshield De-Ice System Wires and Circuit Breakers	30-006
113 Rev. A	30-Jun-00	Air Conditioning - General - Installation of a Cover Over the ECS Temperature Control Valve	21-006

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114 Rev. 2	27-May-08	Airworthiness Limitations - PC-12 and PC-12/45 Aircraft - Netherlands Certification	04-006
115	09-Aug-00	Electrical Power - General - Installation of a Protection Cover	24-015
116 Rev. 2	26-Oct-07	Engine - Indication - Installation of an Additional Wire	77-002
117 Rev. 1	06-Jun-08	Communications - VHF NAV/COMM 1 and NAV/COMM 2 KX155A/KX165A (25kHz) Transceivers - Replacement	23-002
118 Rev. 2	05-Jun-08	Electrical Power - Brush Holder in Second Generator - Replacement	24-016
119 Rev. 1	27-Jun-17	Flight Controls - Flaps - FCWU - Replacement	27-012
120	27-Sep-00	Landing Gear - Nose Landing Gear (NLG) - Modification of the NLG Main Fitting	32-010
121	27-Sep-00	Equipment and Furnishings - Passenger Compartment - Baggage Nets Limitations	25-019
122	12-Oct-00	Indicating/Recording Systems - Introduction of a New Glareshield	31-002
123 Rev. 2	02-Sep-15	Landing Gear - Main Landing Gear - Axle Replacement	32-009
124	13-Nov-00	Landing Gear - Main Landing Gear (MLG) - Introduction of a new Nut which Attaches the Shock-Absorber Cylinder Tube to the Outer Cylinder	32-011
125	17-Nov-00	Communications - VHF NAV/COMM 1 and NAV/COMM 2 KX155 or KX165 Transceivers - Replacement	23-003
126	19-Dec-00	Oxygen - Passenger Oxygen System - Improved Distribution of Oxygen to Occupants of the Rear Bench Seat	35-002
127 Rev. 1	26-Jan-01	Flight Controls - Flaps - Modification of the Flap Control Wiring	27-011
128	02-Feb-01	Lights - Exterior - Introduction of New Wing-Tip Anti-Collision Lights and Power Supply Units (PSU)	33-005
129 Rev. 1	23-Jun-04	Windows - Flight Compartment - Direct Vision Window - Replacement	56-002
130	26-Feb-01	Equipment and Furnishings - Emergency Equipment - Installation of the ELT 910 Remote Control/Monitor Panel (RCP)	25-020
131 Rev. 1	21-Aug-03	Powerplant - Torque Oil Pressure Pipe and Hose Assemblies - Replacement (superseded by 71-007)	71-005
132 Rev. 1	01-Jul-08	Equipment and Furnishings - Passenger Compartment - Baggage Hold Curtain - Installation	25-017
133 Rev. 3	12-May-10	Flight Controls - Flaps - Introduction of a new Power Drive Unit (PDU)	27-013
134 Rev. 1	10-Sep-01	Doors - Cargo Door - Cargo Door Frames - Inspection and Installation of Reinforcing Plates	52-004
135	09-May-01	Doors - Cargo Door - Modification of the Cargo Door	52-005
136	19-Jun-01	Fuel - Distribution - Fuel Booster Pump - Inspection of Armature End Play	28-008
137	29-Jun-01	Flight Controls - Flaps - Introduction of a New Flap-Motor Relay	27-014

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138	28-Jun-01	Electrical Power - DC Generation System - Generator 1 Amp Indication System - Installation	24-011
139 Rev. 1	27-May-05	Equipment and Furnishings - Insulation - Fire-Wall Insulation - Apply Adhesive Tape	25-023
140	10-Aug-01	Fuel - Distribution - Engine-Driven Fuel Pump - Torque Check of Relief-Valve-Body Screws	28-009
141 Rev. 3	05-Dec-12	Oil - Indicating - Introduction of Chip Detector in Engine Accessory Gear Box	79-005
142	17-Sep-01	Oxygen - Passenger - Installation of an Oxygen Mask in the Lavatory	35-003
143 Rev. 4	29-Feb-16	Electrical Power - DC Generation - Replacement of Nickel Cadmium Batteries with Lead Acid Batteries	24-017
144	18-Oct-01	Landing Gear - Main Landing Gear - Special Bolt Assembly - Replacement	32-012
145 Rev. 1	27-May-02	Engine Oil System - Oil Pressure Transducer - Replacement	79-004
146	20-Nov-01	Placards and Markings - Interior Placards - Flight Compartment Flap Placard - Replacement	11-002
147	01-Feb-02	Equipment and Furnishings - Emergency Equipment - Introduction of the Kannad 406 AF Emergency Locator Transmitter as a Replacement for the Narco 910 Emergency Locator Transmitter (superseded by SB 25-028)	25-022
148 Rev. 1	15-Sep-08	Equipment and Furnishings - Emergency Equipment - Introduction of the Kannad 406AF Emergency Locator Transmitter as a Replacement for the Kannad 121 AF Emergency Locator Transmitter	25-021
149	25-Mar-02	Wings - Trailing Edge - Inboard-Flap Support-Arm Attachment-Brackets - Replacement Bolts	57-005
150	26-Mar-02	Landing Gear - Wheels and Brakes - Brake Units - Replacement	32-013
151 Rev. 2	08-Apr-13	Doors - Passenger/Crew Door - Attachment of Door Support Brackets	52-006
152 Rev. 1	26-Jul-02	Fuselage - Rear Fuselage - Rear Pressure Bulkhead - Inspection and Repair	53-003
153 Rev. 4	24-Nov-17	Landing Gear - Nose Landing Gear (NLG) - Replacement of Drag Link Right-Hand	32-014
154	12-Aug-02	Lights - Passenger Compartment Lights - Baggage Compartment Light - Installation	33-007
155	15-Aug-02	Equipment and Furnishings - Emergency Equipment - Introduction of New Emergency-Locator-Transmitter Control Panel (superseded by SB 25-027)	25-024
156 Rev. 1	06-Jun-03	Electrical Power - DC Generation System - Second Generator Control Unit - Replacement	24-019
157 Rev. 1	14-Feb-03	Lights - Passenger Compartment Lights - Cabin Flood Lights - Install New Diode	33-006



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158	16-Sep-02	Fuel - Distribution - Engine Driven Pump - Replacement Relief-Valve-Body Housing and Seals	28-010
159	16-Sep-02	Powerplant - Stripdown/Build-Up - Electrical Harness - Change the Routing	71-006
160	16-Sep-02	Placards and Markings - Interior Placards - Incorrect Placard in the Flight Compartment	11-003
161	27-Sep-02	Equipment and Furnishings - Passenger Compartment - Executive Seat- Inspection of Part Number and Pedestal Leg Assembly	25-025
162	27-Sep-02	Indicating/Recording Systems - Instrument and Control Panels - Replacement of the Switch Caps on the Overhead Panel	31-003
163	28-Nov-02	Lights - Passenger Compartment Lights - Cabin Floodlight System - Remove Diode	33-008
164 Rev. A	05-Feb-03	Indicating/Recording Systems - Central Warning Systems - Modification to the Central Advisory and Warning Control System	31-004
165	10-Feb-03	Indicating/Recording Systems - Central Warning Systems - Replacement of Central-Advisory Computer Units CACU91 Series with CACU97-2	31-005
166 Rev. A	08-Jul-05	Equipment and Furnishings - Flight Compartment - Pilots Relief Tube - Installation (No Longer Available)	25-026
167	17-Apr-03	NO LONGER AVAILABLE	33-009
168 Rev. 1	27-Sep-11	Communications - Audio Integrating - Introduction of a Microphone Selector Switch and Connection for the Oxygen Mask Microphone	23-004
169 Rev. A	13-Nov-03	Flight Controls - Flaps - Replacement of Inboard and Outboard Flap Flexshafts	27-015
170 Rev. 1	11-Jul-03	Fuel - Distribution - Fuel Booster Pump - Damage to Wires During Installation	28-011
171	06-Jun-03	Electrical Power - DC Generation - Gen 1 Ground Sensing Lead	24-021
172	13-Jun-03	Electrical Power - DC Power - Replacement of the Generator Control Unit for Aircraft with the Second Battery Option	24-022
173	21-Aug-03	Ice and Rain Protection - Pitot and Static - Pitot, Static and AOA De-Icing Current-Sensor Check	30-008
174	12-Sep-03	Landing Gear - Main Landing Gear - Inspection of the Landing Gear Assemblies and Replacement of the Shock Absorber Attachment Bolts	32-015
175	03-Oct-03	Engine Controls - Power Control - Introduction of Guard for the Engine Condition Lever	76-001
176 Rev. 3	04-Mar-10	Ice and Rain Protection - Windshield - Replacement of the Old Type Windshields with the New Type Windshields	30-007
177 Rev. 1	30-Jun-08	Electrical Power - DC Electrical Load Distribution - Change LDG LIGHT RH Circuit-Breaker from NON ESSENTIAL BUS to GENERATOR BUS	24-020
178	19-Dec-03	Oxygen - Passenger Oxygen - Oxygen Pipes - Change the Routing Positions	35-004

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179 Rev. 1	21-Apr-04	Equipment and Furnishings - Emergency Equipment - Emergency-Locator-Transmitter Control Panel - Replacement	25-027
180	08-Jan-04	Equipment and Furnishings - Emergency Equipment - Emergency-Locator-Transmitter and Control Panel - Replacement	25-028
181	04-Feb-04	Flight Controls - Flap-Actuator - Power-Drive-Unit - Replacement	27-016
182	17-Feb-04	Equipment and Furnishings - Emergency Equipment - Emergency-Locator-Transmitter - Introduction of an Optional Dongle/Smart Connector	25-029
183 Rev. 2	30-Jun-08	Equipment and Furnishings - Emergency Equipment - Introduction of an Emergency-Locator-Transmitter GPS Navigation Interface - Installation	25-030
184	11-Mar-04	Landing Gear - Landing Gear - Inspection and Replacement of Components	32-016
185	21-Jul-04	Equipment and Furnishings - Flight Compartment - Crew Seats - Inspection of the Bucket Assembly Tubes	25-031
186	21-Jul-04	Navigation - Dependent Position Determining - Dual Mode S Transponder GTX330D - Installation (Limited Distribution only)	34-010
187	03-Aug-04	Landing Gear - Main Landing Gear - Actuator Replacement	32-017
188	19-Aug-04	Air Conditioning - Temperature Control - Change the Cable Routing	21-007
189 Rev. 3	25-Aug-08	Airworthiness Limitations - PC-12, PC-12/45 and PC-12/47 Aircraft - CIS Certification	04-007
190	18-Nov-04	Navigation - Dependant Position Determining - Dual Mode S Transponder GTX330D - Modification	34-012
191 Rev. 1	15-Jun-05	Autoflight - Autopilot - Pitch Actuator - Replacement	22-004
192	25-Jan-05	Ice and Rain Protection - Windshield Deice System - Windshield Deice System Wiring - Inspection	30-009
193 Rev. 3	30-Jun-08	Navigation - Dependent Position Determining - Mode S Transponder GTX330D - Installation	34-009
194 Rev. 1	18-Aug-05	Electrical Power - DC Generation System - Second Generator Wiring - Modification	24-023
195 Rev. 3	30-Jun-08	Navigation - Dependant Position Determining - Dual Mode S Transponder GTX330D - Installation	34-011
196	02-May-05	Landing Gear - Main Landing Gear - Special Bolt Assembly - Inspection and Replacement	32-018
197	27-Jun-05	Indicating/Recording Systems - Maintenance and Test Facilities - Removal of the Jumper Wire from Connector J992	31-006
198 Rev. 1	20-Dec-06	Flight Controls - Flaps - Modification to the Wiring Circuit of the Flap Power Drive-Unit	27-017
199 Rev. 1	08-Aug-06	Electrical Power - AC Generation System - Static Inverters - Replacement	24-024
200	10-Feb-06	Fuselage - Center Fuselage - FR21, in the Area of the Wing Upper-Attachment Lugs - Inspection	53-004

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201 Rev. 1	20-Dec-06	Lights - Exterior - Modification to the LED Navigation Lights	33-010
202	02-Oct-06	Equipment and Furnishings - Passenger Compartment - Executive Seat Legs - Replacement	25-032
203	13-Oct-06	Navigation - Airspeed Indicator - Overspeed Warning - Prevention During Engine Start	34-013
204	15-Dec-06	Airworthiness Limitations - Conversion of PC-12/45 Aircraft MSN 684, MSN 710, MSN 723, MSN 728 and MSN 745 to PC-12/47 Aircraft	04-008
205 Rev. 1	30-May-08	Stabilizers - Vertical Stabilizers - Replacement of the Shear Plate and Strap	55-002
206	27-Apr-07	Windows - Cabin Windows - Seals - Replacement	56-003
207	24-May-07	Ice and Rain Protection - Propeller De-Ice System - Modification to the Outside Air Temperature (OAT) System	30-010
208	13-Jul-07	Equipment and Furnishings - Introduction of Covers to Prevent Water Ingress	25-033
209 Rev. 1	22-Nov-07	Landing Gear - Main Landing Gear - Special Bolts - Inspection and Replacement	32-020
210	21-Aug-07	Powerplant - Torque Oil Pressure Pipe and Hose Assemblies - Inspection and Replacement (supersedes SB 71-005)	71-007
211 Rev. 1	06-Jun-08	Air Conditioning - Vapor-Cycle Cooling System - Modification to the Hour Meter Wiring on the Compressor/Condenser Module	21-008
212	27-Nov-07	Flight Controls - Elevator Control System - Replace the Bolts on the Cable Clamps for the Stick-Pusher Servo-Cables	27-018
213 Rev. 1	23-Dec-10	Air Conditioning - Pressurization Control - Cabin Pressure Switches - Modification	21-009
214 Rev. 5	22-Mar-17	Airworthiness Limitations - Life Extension to 25,000 Flying Hours or 30,000 Landings (For internal use only)	04-009
215	11-Jun-08	Communications - VHF Communication System 1 and 2 - Transceiver - Replacement of MMDR KTR2280 Radios	23-005
216	09-Jul-08	Ice and Rain Protection - Airfoil De-Ice System - Installation of an Overboard Vent for the Pressure Regulator	30-011
217	04-Sep-08	Fuel - Indication Systems - Replacement of the Fuel Control Monitoring-Unit (FCMU)	28-012
218	13-Nov-08	Navigation - Attitude and Direction - Replace the Air Data, Attitude and Heading Reference System (ADAHRS) Unit	34-015
219 Rev. 2	14-Dec-17	For the Interstate Aviation Committee Aviation Register (IAC AR) Certified PC-12/47E Airplanes	04-011
220	21-Nov-08	Landing Gear - Nose Wheel Steering - Replacement of the Crank Bar Assy	32-021
221	05-Dec-08	Navigation - Weather Radar - Remove the Connection between the Weather Radar and the Weight-On-Wheels (WOW) Switch	34-014
222	15-Dec-08	Navigation - Global Positioning System (GPS) - Modification to the GPS Wiring	34-017

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223	16-Dec-08	Navigation - Independent Position Determining - EGPWS - Remove the Autopilot Engaged Signal from the EGPWS	34-016
224	09-Jan-09	Navigation - Attitude and Direction - Upgrade the Air Data, Attitude and Heading Reference System (ADAHRS) to .192 Standard	34-018
225	09-Jan-09	Systems Integration and Display - Display - Replace the Multi-Functional Controller (MFC)	46-001
226	12-Jan-09	Air Conditioning - Temperature Control - Replacement of the Enviromental Control System (ECS) Controller	21-010
227 Rev. 2	20-Jun-11	Upgrade the Honeywell Primus APEX Operational Software to Build 5	45-001
228 Rev. 1	30-Jan-09	Flight Controls - Elevator Control System - Do a Check of the Tension on the Stick-Pusher Servo-Cables	27-020
229	04-Mar-09	Navigation - Attitude and Direction - Installation and Removal of a Plate on the ADAHRS Shelf (Available on Request only)	34-019
230 Rev. 1	27-Jun-11	Upgrade the Honeywell Primus APEX Operational Software to Build 5.3.1	45-002
231 Rev. 3	14-Mar-16	Oil - Oil Debris Monitoring (ODM) System - Disabling or Removal of the ODM System (PC-12, PC-12/45 and PC-12/47)	79-006
232	22-Jun-09	Airworthiness Limitations - Life Extension to 27,500 Flight Hours or 33,000 Flights (For internal use only)	04-012
233 Rev. 1	06-Aug-09	Indicating/Recording Systems - Central Advisory and Warning System (CAWS) - Change to the CAWS Display Wiring	31-007
234 Rev. 1	24-Sep-09	Oil - Oil Debris Monitoring (ODM) System - Disabling or Removal of the ODM System (PC-12/47E)	79-007
235	10-Jul-09	Flight Controls - Flaps - Flap Control and Warning Unit - Change to Wiring	27-019
236	10-Jul-09	Fuselage - Forward Fuselage - Frame 13 Lightning Hole Edge Protection - Inspection	53-005
237 Rev. 4	03-Oct-12	Indicating/Recording Systems - Instrument and Control Panels - Modification to the Systems that are Controlled by the Overhead Panel	31-008
238	24-Sep-09	Electrical Power - External Power - Introduction of Battery and External Power Junction Box P/N 974.03.38.142	24-025
239	05-Oct-09	Navigation - Attitude and Direction - Upgrade the Air Data, Attitude and Heading Reference System (ADAHRS) to -205 Standard	34-022
240 Rev. 11	30-May-18	Load Honeywell Primus APEX Option File for Various Factory Options	45-004
241	09-Oct-09	Navigation - Independent Positioning Determining - Installation of a Heading/Track Override Switch	34-021
242 Rev. 1	07-Jul-11	Engine Controls - Power Control - Check for the Power Control Lever Reverse Thrust Latch for Sticking	76-002
243 Rev. 1	03-Feb-16	Navigation - Weather Radar - Installation of XM Satellite Weather System	34-024

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244 Rev. 2	29-Aug-11	Navigation - Independent Positioning Determining - Installation of a Second Global Positioning System	34-023
245	21-Oct-09	Autoflight - Autopilot - Replacement of the Flight Guidance Panel (FGP)	22-005
246	22-Oct-09	Air Conditioning - Pressurization Control - Introduction of Cabin Pressure Control Unit P/N 959.90.91.143	21-011
247 Rev. 1	05-Jul-10	Canadian Registration of PC-12/47E Aircraft	04-010
248 Rev. 2	27-Jun-11	Upgrade the Honeywell Primus APEX Operational Software to Build 6	45-003
249 Rev. 1	24-Jan-13	NO LONGER AVAILABLE (superseded by SB 25-041)	25-034
250 Rev. 2	24-Jan-13	Equipment and Furnishings - General - Installation of a Supplementary Aircraft Heating System (230 VAC) for Extreme Cold Temperatures	25-035
251 Rev. 1	05-Jul-10	Navigation - Dependent Positioning Determining - Install a GPS Receiver that is Wide Area Augmentation System (WAAS) capable	34-020
252 Rev. 1	14-Nov-11	Airworthiness Limitations - General - People's Republic of China (PRC) Certification Standard PC-12 Series Aircraft	04-013
253 Rev. 1	21-Jan-15	Landing Gear - Brake System - Modification to Replace the Stainless Steel Brake Lines and Swivel Joints with Flexible Pressure Hoses	32-022
254	15-Dec-09	Landing Gear - Nose Wheel Steering - Steering Rod Retention Improvement	32-023
255 Rev. 1	22-Nov-12	Communications - Static Discharging - Improvements to the Airframe Electrical Bonding	23-006
256 Rev. 3	23-Dec-10	Systems Integration and Display - Display and Control - Installation of a Cursor Control Device (CCD)	46-003
257	12-Apr-10	Fire Protection - Extinguishing - To Provide an Alternative Cockpit Fire Extinguisher	26-001
258 Rev. 3	01-Sep-11	Navigation - Dependent Positioning Determining - Introduction of a Honeywell Satellite Base Augmentation System (SBAS) Global Navigation System Sensor Unit (GNSSU) (superseded by SB 34-032)	34-026
259	06-Jul-10	Navigation - Attitude and Heading Reference - Correct the Magnetometer Pitch and Roll Offsets for the KGS 7200 ADAHRS	34-027
260 Rev. 1	26-Nov-10	Placards and Markings - Internal Placards Flight Compartment - Replace the VFE/VO KIAS Placard	11-004
261	17-Aug-10	Airworthiness Limitations - General - Life Extension to 30,000 Flying Hours or 36,000 Landings (MSN 244 only)	04-014
262	21-Sep-10	Electrical Power - General - Inspection of the Clamping Bands on Plugs PB361 and PB362	24-026
263 Rev. 1	28-Nov-11	Navigation - Attitude and Direction - Replace the Air Data, Attitude and Heading Reference System (ADAHRS) (superseded by SB 34-033)	34-028

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264	26-Nov-10	Indicating/Recording Systems - Instrument and Control Panels - Modification of the Overhead Control Panel Push Button Switches	31-009
265 Rev. 3	10-Nov-11	Upgrade the Honeywell Primus APEX Operational Software to Build 7	45-005
266	22-Dec-10	Indicating/Recording Systems - Central Computers - Introduction of Advanced Graphics Module P/N 985.99.12.222	31-011
267	13-Jan-11	Engine - Reduction Gearbox First Stage Carrier - Replace Bolts - P&WC Service Bulletin No. 14444	72-003
268 Rev. 1	09-Mar-11	Indicating/Recording Systems - Central Display Systems - Introduction of an APEX Video Input System	31-010
269 Rev. 4	04-Mar-16	Indicating/Recording Systems - Recorders - Introduction of a Lightweight Data Recorder	31-012
270 Rev. 1	08-Jun-11	Navigation - EFIS Installation - Protection of the EFIS Display Cable Loom	34-029
271	13-May-11	Central Maintenance System - SYS 2 Wiring Harness - Inspect Splices and Crimps	45-006
272	08-Jun-11	Electrical Power - DC Power Distribution - Left Hand Power Junction Box - Inspect the Gap between Current Sensor and Busbar	24-027
273 Rev. 1	28-Mar-12	Lights - Interior Lights - Replace Incandescent Cabin Signs with LED Cabin Signs	33-011
274	20-Jul-11	Electrical Power - DC Generation - Installation of Water Protection for Electrical Equipment Panel on Frame 10	24-028
275	15-Sep-11	Indicating/Recording Systems - Instrument and Control Panels - Replacement of the Overhead Control Panel Bus Tie Circuit Breaker	31-013
276	21-Sep-11	Communications - Audio System - Oxygen Mask Microphone Socket Wiring (PC-12/47E)	23-007
277	28-Sep-11	Navigation - Dependent Positioning Determining - Introduction fo a Honeywell Global Navigation System Sensor Unit (GNSSU) P/N 066-01201-0104 (PILATUS P/N 985.99.12.227) (supersedes SB 34-020 and 34-026)	34-032
278	28-Sep-11	Communications - Audio System - Oxygen Mask Microphone Socket Wiring (PC-12)	23-008
279 Rev. 1	02-Jun-17	Electrical Power - Battery Installation - Installation of Nickel Cadmium Batteries in Lieu of Sealed Lead Acid Batteries	24-029
280 Rev. 1	04-Jun-13	Navigation - Attitude and Direction - Replace the Air Data, Attitude and Heading Reference System (ADAHRS) (supersedes SB 34-028)	34-033
281	09-Dec-11	Indicating/Recording Systems - Instrument and Control Panels - Battery Replacement Thommen Chronograph Q15-948.22.05.1.AA	31-014
282 Rev. 2	08-Mar-12	Indicating/Recording Systems - Independent Instruments - Wiring Change to Clock Power Supply	31-015
283	22-Dec-11	Upgrade the Honeywell Primus APEX Operational Software to Build 8	45-008

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284	25-Jan-12	Oxygen - Passenger Oxygen System - Replacement of the Pressure Gauge	35-005
285	08-Mar-12	Electrical Power - Distribution - Re-Route and Protect the Wiring Harness at the Wing Root Fairing	24-030
286	08-Mar-12	Indicating/Recording Systems - Independent Instruments - Replace Thommen Digital Clock with Davtron Digital Clock	31-016
287	01-Mar-12	Placards and Markings - External Placards - Replace the Fuel Filler Placard	11-005
288	01-Mar-12	Placards and Markings - External Placards - Replace the Engine Oil and Oxygen Charging Pressure Placards	11-006
289	04-Apr-12	Upgrade the Honeywell Primus APEX Operational Software to Build 8.3.3	45-009
290 Rev. 1	04-Jun-12	Electrical Power - Distribution - Junction Box RH, Exchange of Type Plate due to Failure on Hardware Modification by Esterline-Leach	24-032
291 Rev. 1	15-Oct-13	Electrical Power - Distribution - PC-12 Generator Common Spares	24-033
292	17-Apr-12	Electrical Power - Distribution - Inspection of the Clearance between the Rear Fuselage Power Cable Installation and the Large Oxygen System Pipes	24-031
293 Rev. 1	06-Nov-15	Navigation - Attitude and Direction - Replace Obsolete Dual LCR-92/93 Attitude and Heading Reference System	34-034
294 Rev. 1	12-Aug-13	Central Maintenance System - Central Computer - Installation of new Modular Avionics Unit Network Interface Controller (For internal use only)	45-007
295 Rev. 3	08-Nov-18	Wings - Flap Supports - Inspection of the Flap Support Arm Attachments	57-006
296	27-Aug-12	Navigation - Dependent Positioning Determining - Introduction of Honeywell Global Navigation System Sensor Unit (GNSSU) P/N 066-01201-0105 (Pilatus P/N 985.99.12.253)	34-035
297 Rev. 1	07-Nov-12	Communications - Speech Communication - Upgrade of Honeywell KTR 2280 Multi Mode Digital Radio Software	23-009
298	12-Nov-12	Equipment and Furnishings - Cabin - Cabin Configuration MSN 1209 (Available for Factory Modification only)	25-036
299	22-Nov-12	Indicating/Recording Systems - Independent Instruments - Introduction of a Replacement Digital Clock	31-017
300	23-Nov-12	Electrical Power - Electrical Harness - Protection of the Engine Bay Electrical Harness	24-035
301	03-Dec-12	Landing Gear - Extension and Retraction - Improvements to the Emergency Gear Extension System (MSN 1300 only)	32-024
302	05-Dec-12	Navigation - Electronic Standby Instrument - Replacement of the ESIS Magnetometer Mounting Correction Data Label	34-036
303 Rev. 1	16-May-13	Oxygen - Passenger Oxygen System - Replacement of the Oxygen Shut-Off Valve	35-006
304	11-Jan-13	Navigation - Enhanced Ground Proximity Warning System (EGPWS) - Introduction of EGPWS Mk. VIII Computer	34-037

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305	26-Mar-13	Navigation - Attitude and Direction - Modification to the Electronic Standby Instrument-System (ESIS) Power Return Wires	34-038
306 Rev. 8	22-Mar-17	Systems Integration and Display - Wireless Data Loading System (Connected Flight Deck) Installation	46-004
307 Rev. 1	26-Aug-14	Air Conditioning - Compressor Condenser Assembly - Replace Incorrect Binary Pressure Switch	21-012
308	14-Jun-13	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 8.6	45-010
309	09-Aug-13	Indicating/Recording Systems - Central Computer - Installation of New Modular Avionics Unit GIO and CSIO Modules in Conjunction with SB 46-004	31-018
310	16-Sep-13	Engine - Inspection of Fuel Nozzle Assembly - P&WC Service Bulletin No. 14357R1	72-004
311	08-Nov-13	Landing Gear - Extension and Retraction - Introduction of Improved Landing Gear Actuators (MSN 1300 only)	32-025
312 Rev. 1	14-Mar-14	Navigation - Flight Environment Data - Improvement of the Pitot Pipe Line	34-039
313	28-Oct-13	System Integration and Display - Display and Control - Introduction of Protection on the Pilot PFD and MFD Wiring Looms	46-005
314	16-Dec-13	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 8.7	45-011
315	23-Jan-14	Equipment and Furnishings - Cabin - Cabin Configuration MSN 1390 (Available for Factory Modification only)	25-037
316	20-Feb-14	Airworthiness Limitations - General - New Zealand Certification Standard PC-12 Series Aircraft	04-015
317 Rev. 3	02-Jun-17	Lights - External Lights - Replace Incandescent Landing and Taxi Lights with LED Lights	33-012
318	07-May-14	Airworthiness Limitations - General - Department of Civil Aviation, Malaysia Certification Standard PC-12 Series	04-016
319 Rev. 1	18-Jul-14	Doors - Cargo - Introduction of a new Door Handle Switch	52-008
320	05-Jun-14	Power Plant - Cowling Assembly - Replacement of Plenum Screen Assembly	71-008
321	25-Jun-14	Lights - External lights - Replace Incandescent Landing Lights with LED Lights (MSN 1300 only)	33-013
322	03-Jul-14	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 8.8	45-012
323 Rev. 3	28-Jan-16	Doors - Passenger/Crew - Inspection of Door Shoot Bolt Fittings	52-007
324 Rev. 1	09-Apr-15	Navigation - Flight Environment Data - Improvement to the Pitot Pipe Line (LH Wing Pitot System)	34-041
325 Rev. 1	10-Dec-18	Airworthiness Limitations - General - Federal Aviation Office, Germany - Certification Standard PC-12/47E Aircraft	04-017
326	20-Nov-14	Equipment and Furnishings - Cabin - Cabin Configuration MSN 1467 (Available for Factory Modification only)	25-038



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327	12-Dec-14	Fuselage - Center Fuselage Frames - Install Improved Chafe Protection on Frames 21 and 24	53-006
328	12-Dec-14	Autoflight - Autopilot - Software Modification to the KSA 2700 Autopilot Servo	22-006
329	18-Dec-14	Engine - Inspection of Fuel Nozzle Tips - P&WC Service Bulletin No. 14495	72-005
330 Rev. 1	25-Mar-15	Equipment and Furnishings - Cabin - Cabin Configuration MSN 1515 (Available for Factory Modification only)	25-039
331	20-Jan-15	Flight Controls - Aileron Control System - Aileron Tab Counter Balance Weight Increase	27-021
332 Rev. 2	22-Mar-17	Navigation - Electronic Standby Instrument System - Introduction of L3 Electronic Standby Instrument System (ESIS) in Lieu of Thales ESIS	34-042
333	04-Feb-15	Electrical Power - DC Distribution - External Power Connector Protection	24-036
334	17-Mar-15	Flight Controls - Aileron Control System - Replacement of the Universal Joints in the Flight Controls	27-022
335 Rev. 1	29-Jul-16	Fuselage - Rear Fuselage - Installation of an Improved Mounting for the VHF3 Antenna	53-007
336	18-Jun-15	Navigation - Standby Compass System - Check of the Deviation Card	34-043
337	17-Jul-15	Airworthiness Limitations - General - Colombia Unidad Administrativa Especial de Aeronautica Civil Certification Standard	04-018
338 Rev. 2	19-Jun-17	Systems Integration and Display - Wireless Data Loading System (Connected Flight Deck) Software Upgrade	46-006
339	23-Jul-15	Airworthiness Limitations - General - Civil Aviation Authority of Peru Certification Standard	04-019
340	29-Sep-15	Wings - Wing-to-Fuselage Attachments - Correct Installation of Torlon Plates	57-007
341 Rev. 1	14-Dec-15	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 10.0	45-013
342	17-Nov-15	Propeller - Propeller Assembly - Replace the Four-Bladed Propeller with a Five-Bladed Propeller (Available for Factory Modification only)	61-001
343	07-Dec-15	Engine - Power Turbine - Second Stage - Inspection/Replacement of Blades - P&WC Service Bulletin No. 14511	72-006
344 Rev. 1	03-Jun-16	Lights - Cabin Flood Lights - Introduction of Reduced Intensity Cabin Flood Lights	33-016
345 Rev. 2	18-Mar-16	Power Plant - Engine Mounting Frame - Ultrasonic Inspection of Swaged Tube Ends	71-009
346	25-Jan-16	Electrical Power - External Power - Battery and External Power Junction Box - Check of CB Lug Inclination	24-040
347 Rev. 1	30-May-18	Electrical Power - DC Generation - Introduction of Ni-Cad Batteries with In-Flight Heating	24-038

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348 Rev. 1	18-May-16	Fuselage - Center Fuselage - Install Chafe Protection Tape on the Fuselage Skin	53-008
349	11-Mar-16	Electrical Power - DC Generation - Replace Lead Acid Batteries with Ni-Cad Batteries	24-039
350	02-May-16	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 10.9	45-014
351	01-Jun-16	Lights - External Lights - Moisture Ingress to LED Landing and Taxi Lights	33-015
352 Rev. 1	14-Mar-17	Lights - External Lights - Replace Incandescent Red Beacon Lights with LED Lights	33-014
353	11-Jul-16	Air Conditioning - Compressor Condenser Assembly - Replacement of the Identification Plate	21-013
354 Rev. 1	21-Nov-16	Oxygen - Passenger Oxygen System - Introduction of a Drop-Down Passenger Oxygen Mask System	35-007
355	02-Aug-16	Airworthiness Limitations - General - United Arab Emirates (UAE) General Civil Aviation Authority Certification Standard	04-020
356	08-Sep-16	Lights - External Lights - Introduction of Strobe Lights Power from the Main Bus	33-017
357	02-Sep-16	Equipment and Furnishings - General - Installation of a Supplementary Aircraft Heating System (115 VAC/60 Hz) for Extreme Cold Temperatures (supersedes SB 25-034)	25-041
358	02-Nov-16	Indicating/Recording Systems - Overhead Control Panel - Replacement of the Master Power Switch Guard	31-019
359 Rev. 1	28-Aug-17	Communications - Aerowave 100 Satcom System - Installation (no longer available)	23-010
360 Rev. 2	25-Sep-17	Systems Integration and Display - Wireless Data Loading System (Connected Flight Deck) Software Update	46-007
361	12-Jan-17	Lights - Flight Compartment - Introduction of Map Lights Powered from the Standby Bus	33-018
362	26-Jan-17	Communications - Audio Integrating - Introduction of Hand Microphone P/N 984.22.11.303	23-011
363	20-Apr-17	Electrical Power - DC Generation - Introduction of Ni-Cad Batteries with In-Flight Heating	24-041
364 Rev. 1	26-Oct-17	Ice and Rain Protection - Airfoil De-Ice System - Introduction of Increased Thickness De-Ice Boots	30-012
365	31-May-17	Air Conditioning - Cooling - VCCS Compressor Condenser Module Improvements	21-014
366	08-Jun-17	Equipment and Furnishings - General - Installation of a Supplementary Aircraft Heating System (115 VAC/60 HZ) for Extreme Cold Temperatures (supersedes SB 25-002)	25-040
367 Rev. 3	13-Nov-18	Navigation - Weather Radar System - Remove the RDR2000 Weather Radar and Install a RDR2060 Weather Radar	34-044

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368 Rev. 1	25-Oct-17	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 10.11 (Build 11)	45-015
369 Rev. 1	05-Mar-18	Ice and Rain Protection - Airfoil De-Ice System - Introduction of a Wiring Modification to Support Replacement of a New Airfoil De-Ice System Dwell Timer with Inhibit Function	30-013
370 Rev. 1	19-Feb-18	Landing Gear - Nose Gear and Doors - Inspection of Spring Pack Assembly Part Number 532.20.12.249	32-026
371	24-Nov-17	Stabilizers - General - Introduction of Lightweight Dorsal Fin	55-003
372	06-Dec-17	Equipment and Furnishings - Connector Conversion for the Engine Cold Weather Preheater System	25-043
373	06-Dec-17	Equipment and Furnishings - General - Installation of a Supplementary Aircraft Heating System (230 VAC) for Extreme Cold Temperatures	25-042
374 Rev. 2	26-Nov-18	Equipment and Furnishings - Flight Compartment - Introduction of Dual USB Charging Ports	25-044
375 Rev. 2	30-Nov-18	Ice and Rain Protection - Airfoil De-Ice System - Introduction of a Wiring Modification to Support Replacement of a New Airfoil De-Ice System Timer	30-014
376	09-Mar-18	Ice and Rain Protection - Airfoil De-Ice System - Introduction of a Wiring Modification to Support Replacement of a New Airfoil De-Ice System Timer	30-015
377	27-Feb-18	Propeller - Propeller Assembly - Replace the Five-Bladed Propeller with a Four-Bladed Propeller	61-002
378	28-Feb-18	Equipment and Furnishings - Flight Compartment - Introduction of Headset Holders on the Cockpit Sidewalls	25-045
379 Rev. 1	30-May-18	Indicating and Recording - Provision for a Micro Quick-Access Recorder in the Flight Compartment (Limited Distribution only)	31-020
380 Rev. 1	30-Oct-18	Communications - VHF Communication - Introduction of a Wiring Modification to Support Replacement of a new Multi Mode Digital Radio (Limited Distribution only)	23-012
381	18-May-18	Indicating and Recording - Installation of a Micro Quick-Access Recorder in the Flight Compartment (Limited Distribution only)	31-021
382	25-May-18	Doors - Cargo - Replacement of the Cargo Door Drive Mechanism Motor	52-009
383	29-May-18	Central Maintenance System - Central Computer - Upgrade the Honeywell Primus APEX Operational Software to Build 10.14 (Build 11.1)	45-016
384	30-May-18	Navigation - ATC Transponder - Replacement of the Coax Switch (Limited Distribution only)	34-045
385	19-Jul-18	For FATA Certified PC-12/47E Airplanes (Limited Distribution only)	04-021
386 Rev. 1	18-Dec-18	Air Conditioning - Compressor Condenser Module - Inspect the Compressor Condenser Module Fan Blade	21-015

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387	07-Jan-19	Engine Indicating - Integrated Engine Instrument Systems - Replace the Torque Transducer Electrical Connector and Backshell	77-004
388	07-Jan-19	Landing Gear - Main Gear and Doors - Replacement of Spring Pack Assemblies, Part Number 532.34.12.101	32-027