

Ref. No.	Issue Date	Title	SB No.
1	20.04.1961	Introduction	N/A
2	20.04.1961	Operating Mechanism of Fuel Valve	N/A
3	20.04.1961	O-Rings for Fuel Tank Covers from PORTER Serial No. 342	N/A
4	26.04.1961	Lubrication of Felt Washer in S4 and S6 Bendix Magnetron	N/A
5	12.05.1961	Propeller Pitch Control	N/A
6 Rev. A	07.07.1961	Reinforcement of the Bearing of the Horizontal Stabilizer	N/A
7	16.06.1961	Pitch Control Linkage Bearing on Cylinder No. 3	N/A
8 Rev. A	07.07.1961	Increase of Maximum Gross Weight	N/A
9 Rev. A	07.07.1961	Reduction on Never Exceed Speed	N/A
10 Rev. A	01.02.1965	Shock Absorber Strut Attachment Fitting at Station 8.68	N/A
11	19.07.1961	Repair Instruction for Engine Front Cowling	N/A
12 Rev. B	01.01.1969	Fuel Tank Repair	N/A
13	27.07.1961	Tire Pressure of Main Wheels	N/A
14	02.08.1961	Bearing Supports on Ailerons and Flaps	N/A
15	18.08.1961	Door Handle of Rear Door in Cabin	N/A
16	30.01.1962	Actuating Levers of Carburetor Heat	N/A
17	30.01.1962	Replacement of the Bolts in Control Mechanism	N/A
18	30.01.1962	Gust Lock on the Control Stick	N/A
19	30.01.1962	Clear-View Panel	N/A
20	31.01.1962	Fuel Booster Pump	N/A
21	11.10.1962	Controls, "Lateral Stability"	N/A
22	18.02.1963	Operating Instructions	N/A
23	07.03.1963	Fuel Tank Vent System	N/A
24	01.01.1964	Rudder Pedal Support	N/A
25	01.01.1964	Aileron Balance Weight	N/A
26	01.01.1964	Horizontal Stabilizer Screw Jack Support on Frame 12, Replacement of Seeger Ring	N/A
27 Rev. A	01.11.1965	Horizontal Stabilizer	N/A
28	09.04.1964	Speed Limits with Skis Installed	N/A
29	09.04.1964	Installation of Additional Primer Line Clamps	N/A
30	09.04.1964	Propeller Check	N/A
31	21.04.1964	Recommended Overhaul Periods for Lycoming Engines	N/A
32 Rev. A	08.02.1965	Increased Gross Weight 44850 LBS (2200 kg)	N/A
33 Rev. A	01.02.1965	Selector Valve for Air Intake Heating	N/A

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34	01.01.1965	Battery Installation Below Pilot's Seat	N/A
35	01.06.1965	Lower Part of Shock Absorber Leg of Landing Gear	N/A
36	01.09.1965	Fuel Valve	N/A
37	21.04.1965	Inspection Recommendations Following Overspeed or Overboost of Lycoming Engines	N/A
38	20.04.1965	Casing Reinforcement Reduction Gear on Propeller Ratier Figeac	N/A
39	21.04.1965	Re-Routing of Governor Air Pressure Line in Accordance with UACL Service Bulletin No. 27	N/A
40 Rev. A	01.06.1968	Mounting Plates for Horizontal Stabilizer	N/A
41	01.11.1965	Reinforcement of Rear Part of Fuselage Between Bulkheads No. 12 and No. 13	N/A
42	01.09.1965	Sliding Door on Right-Hand Cabin Side	N/A
43	01.09.1965	Supports for Attaching External Stores on Left and Right-Hand Wings	N/A
44	01.11.1965	Cooling of Lower Part of Engine Bearer Foot on Right-Hand Side	N/A
45	01.09.1965	Propeller Pitch Control	N/A
46	01.09.1965	Brackets for Attaching Floats on Lower Side of Fuselage	N/A
47	01.09.1965	Passenger Seat Storage Behind Bulkhead 6	N/A
48	01.01.1966	Air Inlet Duct in Nose Section	N/A
49	01.11.1965	Lower Rudder Connecting Flange	N/A
50	01.12.1965	Reinforcement at the Outer Bearing of Elevator Assembly	N/A
51	01.12.1965	Engine Support Strut of Astazou II Engine Mounting	N/A
52	01.11.1965	Lycoming Engines Magneto Drop-Off	N/A
53	01.11.1965	Lycoming Engines Cylinder Modification to Prevent Cracks at Plug Locations	N/A
54	01.01.1966	Oil Hose 6543.27 between Engine and Oil Cooler	N/A
55	01.01.1966	Actuation of Fuel Injection Valve	N/A
56	01.01.1966	Engine Mount Ring	N/A
57	01.03.1966	Securing of Aileron and Landing Flap Bearings	N/A
58	01.03.1966	Protection Bellows on Landing Gear Struts	N/A
59	01.10.1966	Reinforcement of Fuselage Skin on Right-Hand Side of Bulkhead 2	N/A
60	01.10.1966	Triple Seats	N/A
61	01.10.1966	Exhaust Stacks	N/A
62 Rev. B	01.05.1967	Flettner Tabs	N/A
63	01.10.1966	Chain Tensioner for Landing Flap Control	N/A
64	01.10.1966	Adjustment of Chain Tension of Horizontal Stabilizer Control	N/A

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65	01.09.1966	Rudder Pedal Support	N/A
66	01.10.1966	Attachment of Rudder Control Lever	N/A
67	01.10.1966	Elevator Attachment Bracket	N/A
68	01.10.1966	Fairleads on Pulley Support for Aileron Cables Behind Bulkhead 3	N/A
69	01.11.1967	Oil Drain Valve for UACL PT6A Engines	N/A
70	01.03.1967	RATIER FIGEAC Propeller FH 76 Modification No. 16	N/A
71	01.06.1967	Fastening of Tip Plates to Horizontal Stabilizer	N/A
72	01.06.1967	Trim Cable Guide Tubes on Bulkhead 8	N/A
73	01.06.1967	Sliding Door Installation	N/A
74	01.06.1967	Cable Pulley Layout on Bulkhead 2 and 11	N/A
75	01.11.1967	Leak Oil Separator	N/A
76	01.11.1967	Fixed Spoilers on the Wing	N/A
77	01.05.1968	Screen in Cabin Air Supply Duct	N/A
78	01.05.1968	Air Filter for Gyro Instruments	N/A
79	12.02.1968	Teleflex Reversing Linkage Terminals on PT6A-6 and BT6A-20 Engines	N/A
80	01.04.1968	Rudder Bottom Nose Rib	N/A
81 Rev. A	01.06.1968	Aileron Mass Balance Attachment Bolt	N/A
82	01.06.1968	Fuel Tank Filler Cap	N/A
83 Rev. A	01.02.1971	ASTAZOU Engine Mounting, Channel on Support Station 2	N/A
84	01.08.1968	Aileron and Landing Flap Support Bracket	N/A
85	01.07.1968	Power Lever Assembly	N/A
86 Rev. A	01.06.1969	Engine Cooling System on Lycoming powered PORTER	N/A
87 Rev. A	01.02.1971	PT6A Engine Installation FCU Bleeding System	N/A
88	01.12.1968	Hatch Door Locking Indicator	N/A
89 Rev. A	01.09.1969	Aileron Mass Balance Weight	N/A
90	01.03.1969	Electrical Priming Valve for Lycoming GSO-480 Engine	N/A
91	01.01.1969	Propeller Overspeed Hydraulic Governor	N/A
92	01.03.1969	Rudder Trim Cable Guard	N/A
93	01.06.1969	Corrosion of Wing Strut Attachment Bracket	N/A
94 Rev. B	01.12.1976	Compressor Wash Procedure on PT6A Turbine Engine	N/A
95	01.03.1971	Electrically Operated Landing Flaps	N/A
96 Rev. A	01.07.1971	Sliding Door - Modification of Roller Attachment and Travel Stops	N/A
97	01.02.1970	Tail Gear - Attachment Bracket	N/A

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98	01.02.1971	Additional Water Drain Holes	N/A
99	01.02.1970	Reinforcement Bracket - Corrosion	N/A
100	01.03.1970	Antireversing Switch on PT6A Engine	N/A
101	01.05.1970	Anti- Reverse System - Modification	N/A
102 Rev. A	01.04.1971	Horizontal Stabilizer - Front Bearings	N/A
103	01.06.1970	Elevator Control Cable - Support Guides at No.12 Bulkhead	N/A
104 Rev. A	01.11.1970	Dual Cylinder Brakes	N/A
105	01.05.1971	Wing Struts - Internal Corrosion	N/A
106	01.09.1970	Horizontal Stabilizer - Trim System	N/A
107	01.05.1971	Elevator Attachment Bracket	N/A
108 Rev. 1	01.11.1971	Elbow-Fittings on Fuel Supply Line on GSO-480 Engine Installation (Additional Information)	N/A
109 Rev. B	01.07.1980	Electrical Stabilizer Trim Actuator	N/A
110	01.07.1971	Fuel Pressure Gauge - Color Coding	N/A
111	01.02.1971	Brake Line Attachment Clamps on V-Struts	N/A
112	01.08.1971	Stowage Rack for Tail Wheel Steering Bar	N/A
113	01.08.1971	Replacement of Hinge Door Buffer	N/A
114	01.09.1971	Oil Cooler Drain	N/A
115	01.10.1971	Suspension of Oil Cooler and Exhaust Gas Collector/Heat Exchanger	N/A
116	01.12.1971	Floor Hatch Trap Door - Retracting Mechanism	N/A
117	01.12.1972	Suction Limitation for Gyro Instruments	N/A
118	01.12.1972	Inboard Fuel Tank Vent System	N/A
119	01.12.1972	Integral Fuel Tank - Increase to 2 x 85 US-Gal. Usable Capacity	N/A
120	01.01.1973	Rudder Bars in Cockpit	N/A
121	01.02.1976	Q-STOL Installation	N/A
122	01.12.1973	Battery Overtemperature Warning System	N/A
123	01.05.1974	Fuel Quantity Indicating System	N/A
124	01.01.1976	Landing Flap End Rib Reinforcement	N/A
125	01.03.1976	Electrical Landing Flap Control - Bellcrank Mounting Bolt Bearing	N/A
126	01.04.1976	Fuel Filter	N/A
127	01.04.1976	Horizontal Stabilizer Control - Cable Tensioner	N/A
128	01.08.1976	ASTAZOU Engine Control - Emergency Stop Control Cable	N/A
129	01.04.1977	Main Fuel Filter - 20 Micron Element	N/A
130	01.11.1976	Inspection of Aileron and Flap Actuating Rods	N/A

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131	01.04.1977	PT6A Engine Shock Mounts	N/A
132	01.07.1977	Fuel Cock	N/A
133	01.06.1979	Overspeed Governor on PT6A Engines - Change of Test Procedure	N/A
134	01.07.1979	Dual Control Brake Installation	N/A
135	01.02.1980	Fuel Return Line Check Valve - Relocation	N/A
136	01.09.1981	Replacement of Aileron Locks	N/A
137	01.12.1982	Aileron, Elevator and Rudder Gust Locks - Modification and Replacement	N/A
138 Rev. 3	01.09.1984	Replace Aileron/Flap Mount Attachment Fittings	N/A
139 Rev. 1	01.12.1984	Landing Flap Mounting Brackets - Inspection and Replacement	N/A
140 Rev. 1	15.02.1984	Flaps - Electrical Actuator Mounting Bracket - Inspect/Replace Bracket Support Structure	N/A
141 Rev. 2	01.12.1984	Landing Gear - Install Tail Wheel Guard (Para Version)	N/A
142	01.12.1984	Vertical Stabilizer - Replace Gusset Plates at Rudder Hinge Attachment Points	N/A
143	01.12.1984	Horizontal Stabilizer - Replace Gusset Plate at Elevator Hinge Attachment Points	N/A
144	01.12.1984	Horizontal Stabilizer - Install Standard Repair Plate	N/A
145	01.03.1987	Underwing Tank Fuel System - Pressure Switch Replacement	N/A
146	01.03.1987	Spark Ignition System for PT6A-27	N/A
147	01.05.1985	Electric Trim Actuator Attachment Bracket - Inspection and Modification	N/A
148 Rev. 3	09.01.2019	Stabilizer Electrical Actuator Trim System	N/A
149 Rev. 3	20.09.2018	Modification of H2 Aircraft to H4 Standard	N/A
150 Rev. 1	01.09.1988	Low Suction Warning Light	N/A
151	01.11.1987	Fuel Drain Collector Tank	N/A
152	01.12.1985	Flight Control Internal Lock - Removal of Complete Assembly	N/A
153	01.10.1986	Ski Fit. Installation - Removal Procedure	N/A
154	01.11.1987	Door Frame Strengthening	N/A
155	01.03.1987	Modification of Flight Control Internal Lock	N/A
157	01.03.1987	Reduction of Propeller RPM to Comply With Noise Regulations	N/A
158 Rev. 1	15.09.1994	Modification of Elevator Balance Tab Hinges	N/A
159	01.11.1987	Rudder Trim Tab Control Lever	N/A
160 Rev. 2	30.11.1995	Tail Landing Gear Shock Strut - Tail Oleo Strut H4	N/A
161	30.11.1989	Reduction of Propeller Speed	N/A
162	10.11.1989	Flight Controls - Rudder Pedal Supports - Fatigue Cracks	N/A

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163	15.12.1992	Landing Gear - Brackets - Modification of Brake Cylinders to Prevent Possible "Over-Centering" of Brake Mechanism	N/A
164	14.04.1994	Emergency Fuel Control System - Manual Override	N/A
165	07.02.1994	Inspection of Horizontal Stabilizer Hinge Brackets	N/A
166 Rev. 1	26.08.1997	Rear Fuselage - Reinforcement Between Bulkheads 12 and 13	N/A
167	12.04.1995	Installation of Lead-Acid Battery	N/A
168	06.06.1995	EPU Over-Voltage Protection Device	N/A
169 Rev. 1	25.06.1997	Improved Tail Wheel Assembly for H4 Configuration	N/A
170	16.10.1995	Modification of V-Struts	N/A
171	18.10.1995	Modification of the Collector Tank Venting System	N/A
172	30.11.1995	Modification of Tail Wheel Trailing Arm Cover Plate	N/A
174 Rev. 2	07.07.1999	Aileron/Flap Mounting Bracket Bolt Replacement	N/A
176	08.02.2001	Power Plant - Engine Drains Installation - Extension of the Oil Breather Pipe	N/A
177	10.01.2000	Fuel - Distribution - Reversion to Old Standard of Fuel Pipe Installation in the Fuselage	N/A
178	29.09.1999	Flight Controls - Horizontal Stabilizer - Inspection of the Actuator	N/A
179	15.05.2000	Fuel - Distribution - Verification of Fuel Return-Line Check-Valve Location	N/A
180 Rev. 3	13.10.2011	Flight Controls - Horizontal Stabilizer - Installation of a Trim Warning System	N/A
181	21.11.2001	Fuel - Distribution - Engine Driven Pump - Torque Check of Relief-Valve-Body Screws	28-001
182	20.12.2001	Flight Controls - Ailerons - Configuration of Mass Balance Weights and Flettner Tab	57-001
183	13.05.2002	Fuel - Distribution - Engine Driven Pump - Replacement of the Relief-Valve-Body Housing and Seals	28-003
184	05.06.2002	Flight Controls - Aileron Controls - Bellcrank Assemblies - Inspection and Replacement of Bearing Housings	27-001
185	27.11.2002	Wings - Outer Wing - Integral Fuel-Tank Rib Assemblies - Inspection and Repair	57-002
186	20.08.2004	Electrical Power - Remote-Control Circuit Breaker - Replacement	24-001
187	21.09.2004	Equipment and Furnishings - Emergency Equipment - Installation of Kannad 406AF ELT	25-001
188 Rev. 1	01.06.2005	Fuselage - Rear Fuselage - Stabilizer-Trim Attachment Components - Inspection	53-001
189 Rev. 1	18.07.2007	Wing - Wing Strut Fitting - Inspection for Corrosion and Replacement	57-003
190 Rev. 2	24.09.2007	Fuselage - Stop Nuts - Replacement	53-002

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191	08.08.2006	Landing Gear - Locking Plate Attachment Screw - Replacement	32-001
192	26.09.2006	Navigation - Mode S Transponder KT73 - Installation	34-001
193 Rev. 2	29.04.2008	Landing Gear - Wheels and Brakes - Brake Pedals - Freedom of Movement Check	32-002
194	16.04.2007	Wing - Wing Strut Fitting - Inspection for Cracks	57-004
195 Rev. 2	19.05.2008	Wing - Wing Strut Fitting - Inspection for Cracks	57-005
196	02.07.2008	Flight Controls - Flaps - Inspection of the Leaf Springs in the Flap Operating Mechanism for Cracks	27-002
197	02.07.2008	Flight Controls - Flaps - Replacement of the Leaf Springs in the Flap Operating Mechanism	27-003
198	15.12.2008	Fuel - General - Nitril Hose Embrittlement - Replace Hoses	28-004
199	13.11.2009	Fuel - Distribution - Change to the Wiring of the Time Delay Relays of the Underwing Fuel System	28-005
200	07.10.2010	Airworthiness Limitations - General - People's Republic of China (PRC) Certification of PC-6 / B2-H4 Aircraft (Available on Request)	04-001
201	07.12.2010	Lights - Exterior Lights - Navigation/Strobe Light Assemblies and Strobe Light Power-Supply Units - Replacement	33-001
202	04.05.2011	Airworthiness Limitations - General - Brazil Certification of PC-6 / B2-H4 Aircraft (Available on Request)	04-002
203	29.06.2011	Equipment and Furnishings - Passenger Seats - Installation of Seats with a Torso Restraint System	25-002
204	31.08.2011	Landing Gear - Wheels and Brakes - Replacement of the Master Brake Cylinder (P/N 119.50.06.055)	32-003
205 Rev. 1	25.11.2011	Stabilizer - Elevator and Rudder - Inspection of Hinge Bolt Locking	55-001
206 Rev. 4	21.09.2018	Landing Gear - V-Strut Assembly - Installation of Improved Stone Guards	32-004
207 Rev. 1	18.02.2016	Stabilizers - Horizontal Stabilizer - Inspection and Repair of the Horizontal Stabilizer to Fuselage Attachments	55-002
208 Rev. 3	06.11.2017	Stabilizers - Elevator and Rudder - Modification of the Hinge Bolt Installation	55-003
209 Rev. 1	18.06.2014	Airworthiness Limitations - General - IAC AR Certification of PC-6 / B2-H4 Aircraft (Available on Request)	04-003
210	08.01.2014	Power Plant - Engine Drains Installation - Installation of a Drain Tank for the Engine Drains	71-001
211	26.01.2015	Auto Flight - Autopilot - Temporary Placard Installation - PC-6/B2-H4 Aircraft Registered in the People's Republic of China (PRC) (Available on Request)	22-001
212	24.02.2016	Placards and Markings - Internal Placards - Installation of a Placard with Data for the Control-Column Grip-Assy Switches	11-001
213	26.02.2016	Propeller - Propeller Control - Installation of a Replacement Propeller Control Cable P/N 941.94.11.432	61-001

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214	13.05.2016	Wings - Ailerons - Inspection of the Aileron Mass-Balance Counterweight Attachment	57-006
215 Rev. 1	13.10.2016	Fuselage - Rear Fuselage - Stabilizer-Trim Attachment Components - Inspection	53-003
216	09.11.2016	Fire Protection - Fire Extinguisher Installation - Installation of a Replacement Fire Extinguisher P/N 959.08.06.220	26-001
217	26.06.2017	Lights - External Lights - Introduction of LED Landing Lights	33-002
218	22.12.2017	Lights - Exterior Lights - Introduction of LED Red Beacon-Lights	33-003
219 Rev. 2	07.11.2018	Doors - Door Assembly, Frame 6 - Replacement with Seat Cushion Stowage and New Control Stick Stowage on the Radio Rack	52-001
220 Rev. 1	31.07.2018	Flight Controls - Horizontal-Stabilizer Trim-System - Relocation of the Stab Trim Circuit-Breaker	27-004
221 Rev. 1	07.07.2018	Indicating/Recording Systems - Horizontal-Stabilizer Trim Warning-System - Installation of Adjustable Contact Plates	31-001
222 Rev. 1	04.09.2018	Flight Controls - Rudder - Rudder Shaft Assy - Inspection for Approved Rivet Configuration	27-006
223	02.07.2018	Flight Controls - Flaps - Flap Actuator - Pushrod Assy - Inspection for Incorrectly Installed Taper Pins and Possible Rework	27-005
224	02.07.2018	Stabilizers - Horizontal Stabilizer - Hinge Brackets - Fastener Inspection and Possible Rework	55-004