

**FOR PLANNING PURPOSES**

# SERVICE BULLETIN

SERVICE BULLETIN NO: 56-003

REF NO: 206

MODIFICATION NO: EC-06-1087/A

ATA CHAPTER: 56

## WINDOWS - CABIN WINDOWS SEALS - REPLACEMENT

### 1. Planning Information

#### A. Effectivity

PC-12, PC-12/45 and PC12/47 aircraft MSN 121, MSN 498 and MSN 702. This modification will be incorporated in aircraft MSN 861 and subsequent.

#### B. Concurrent Requirements

None

#### C. Reason

A new cabin window seal (seal) (556.20.12.032) is available as a recommended replacement. The new seal is a product improvement and replaces the initially installed seal (556.20.12.031).

#### D. Description

This Service Bulletin gives the data and instructions necessary to replace the cabin window seals. You must replace the seals in all of the cabin window assemblies. It is not permitted to replace single seals.

#### E. Compliance

Optional.

#### F. Approval

The technical content of this Service Bulletin is approved under the authority of DOA No. EASA 21J.357.

PILATUS advises Operators/Owners to check with their local Airworthiness Authorities for any changes, local regulations or sanctions that may affect the embodiment of this Service Bulletin.

**G. Manpower**

The man-hours totals are given for the incorporation of this Service Bulletin during an annual maintenance inspection.

	Total
Preparation	3.0
Replacement	10.0
Close up	4.0
<b>TOTAL MAN-HOURS</b>	<b>17.0</b>

**H. Weight and Balance**

**(1) Weight Change**

Not applicable.

**(2) Moment Change**

Not applicable.

**I. Electrical Load Data**

Not changed.

**J. Software**

Not changed.

**K. References**

Aircraft Maintenance Manual (AMM): 20-00-00, 21-30-00, 25-21-03, 25-22-03, 25-21-01, 25-22-01 and 56-20-01.

**L. Publications Affected**

AMM: 56-20-01.

Illustrated Parts Catalog: 56-20-00.

**M. Interchangeability of Parts**

Pre and Post-SB seals are not interchangeable.

**2. Material Information**

**A. Material - Price and Availability**

Operators should send orders for Service Bulletin parts, to their Authorized Pilatus Service Center, or to:

PILATUS AIRCRAFT LTD.,  
CUSTOMER SUPPORT MANAGER,  
CH-6371 STANS,  
SWITZERLAND

General Aviation:  
Tel: + 41 41 619 6208  
Fax: + 41 41 619 7311  
eMail: SupportPC12@pilatus-aircraft.com

Government:  
Tel: + 41 41 619 6226  
Fax: + 41 41 619 6170  
eMail: snolan@pilatus-aircraft.com

PILATUS BUSINESS AIRCRAFT LTD.,  
PRODUCT SUPPORT DEPARTMENT  
11755 AIRPORT WAY  
BROOMFIELD, CO 80021.  
UNITED STATES OF AMERICA

Tel: 303 465 9099  
Fax: 303 465 6040  
eMail: Productsupport@PilBal.com

PILATUS AUSTRALIA (PTY.) LTD,  
17 JAMES SCHOFIELD DRIVE,  
ADELAIDE AIRPORT SA 5950,  
AUSTRALIA

Tel: (08) 8234 4433  
Fax: (08) 8234 4499  
Free Call: 1800 445 007  
eMail: info@pilatus.com.au

Operators are requested to advise Pilatus Aircraft Ltd, of the Manufacturer's Serial Number (MSN) and the flying hours of aircraft which are affected by this Service Bulletin